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We claim:

1. An oral pharmaceutical dosage form not susceptible to abuse by respiratory mucosal membrane administration comprising one or more

aversive agents.

2. An oral pharmaceutical dosage form not susceptible to abuse by chewing comprising one or more aversive agents.

3. An oral pharmaceutical dosage form not susceptible to abuse by respiratory mucosal membrane administration comprising one or more aversive agents and a controlled substance.

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4. An oral pharmaceutical dosage form not susceptible to abuse by chewing comprising one or more aversive agents and a controlled substance.

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5. An oral pharmaceutical dosage form according to Claim 3, wherein said aversive agent is a respiratory irritant selected from the group consisting of capsaicin, capsacutin dihydrocapsaicin, nordihydrocapsaicin, homocapsaicin, homodihydrocapsaicin, capsaicinoids, gingerol, piperine, isopiperine, zingerone, shogaol, and vanyllylamide derivatives, and mixtures thereof.

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6. An oral pharmaceutical dosage form according to Claim 4, wherein said aversive agent is a bitter substance selected from the group consisting of denatonium benzoate, denatonium capsaicinate, denatonium chloride, denatonium saccharide, limonin, linalool, linalool acetate, naringin, quassin, quercitin, sucrose benzoate, and sucrose octaacetate, and mixtures thereof.

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- 7. An oral pharmaceutical dosage form according to Claim 5, wherein said controlled substance is selected from the group consisting of Schedule II,
 III, IV, and V controlled substances.
 - 8. An oral pharmaceutical dosage form according to Claim 6, wherein said controlled substance is selected from the group consisting of Schedule II, III, IV, and V controlled substances.
 - 9. An oral pharmaceutical dosage form according to Claim 7, wherein said controlled substance is a Schedule II controlled substance.
- 10. An oral pharmaceutical dosage form according to Claim 8, wherein said controlled substance is a Schedule II controlled substance.